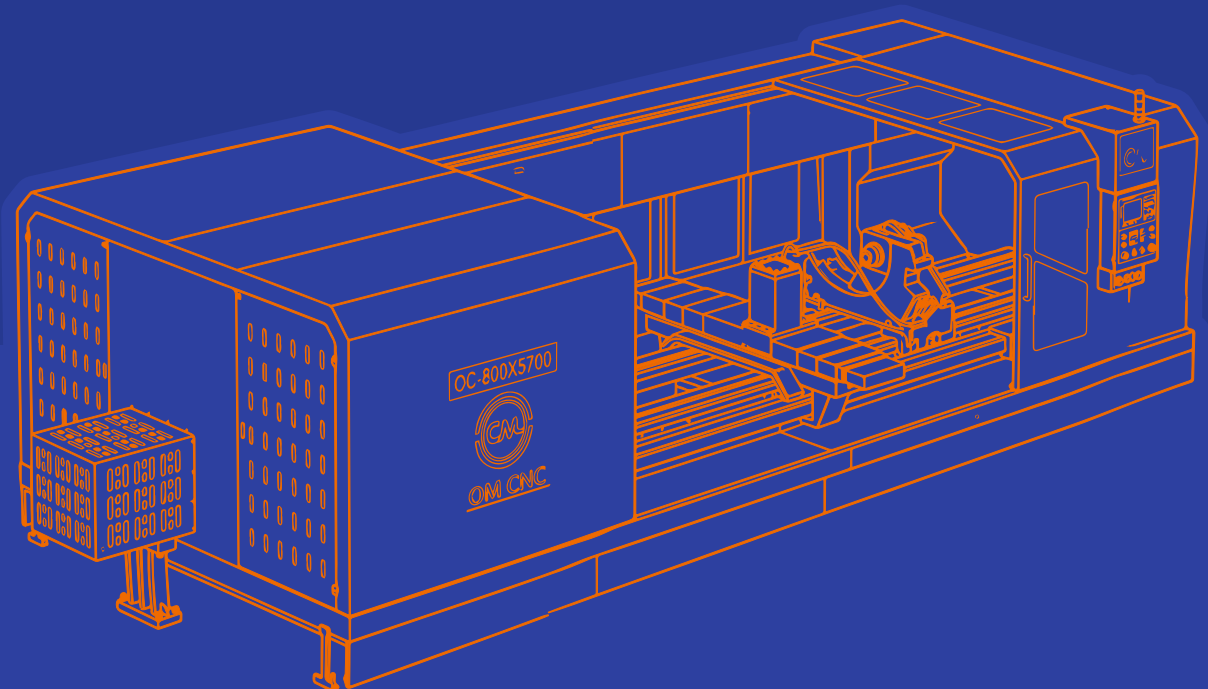




OM CNC

Always Deliver More Than Expected

CNC • VMC • VTL



Experience the Power of Precision with Our
CNC Lathe Machines
Shaping the Future of Manufacturing.





About Us

OM CNC Automation is a leading manufacturer of CNC (Computer Numerical Control) machines for various industries. With a commitment to innovation and quality, the company has established itself as a trusted name in the field of precision engineering.

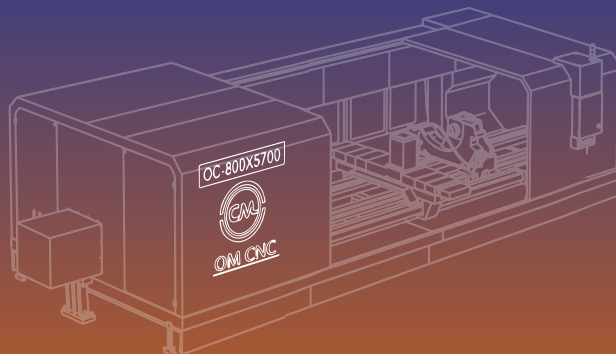
OM CNC Automation was founded with a vision to provide advanced manufacturing solutions to a wide range of industries. The company's team of experienced engineers and technicians work tirelessly to design and manufacture cutting-edge CNC machines that meet the highest standards of accuracy, reliability, and efficiency.

OM CNC Automation is committed to providing its customers with exceptional service and support. The company's team of experts is always available to provide assistance with installation, training, and maintenance, ensuring that customers get the most out of their investment.

With a focus on quality, innovation, and customer satisfaction, OM CNC Automation is dedicated to shaping the future of precision engineering.

Who We Are

- 10 + Years Of Experience In Machine Tools
- 15000 + SQ.FT Production Area
- 1000 + CNC Machine Installations Across India
- 4 + Production Assembly Line Under One Roof
- 200+ Machine Production Capacity Per Annum
- Experienced R&D Team
- An ISO-Certified Company
- Made In India





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PRODUCT RANGE

- **CNC Lathe Machine - Flat Bed**
Turning Dia. 200 to 2100 mm | Turning Length 300 to 8000 mm
- **CNC Lathe Machine - Extra Heavy Duty**
Turning Dia. 200 to 2000 mm | Turning Length 300 to 8000 mm
- **CNC Turning Machine - Slant Bed**
Turning Dia. 200 to 1000 mm | Turning Length 300 to 6000 mm
- **CNC Roll Turning Lathe Machine**
Turning Dia. 600 to 2000 mm | Turning Length 3000 to 8000 mm
- **CNC-VMC Drill Machine - 2/3 Axis**
Work Piece Dia. 500 TO 2000 mm
- **CNC Big Bore Machine**
Spindle Bore Capacity 100 To 550 Mm

APPLICATIONS

Casting

Forging

Agriculture

Automobile

General
Engineering

Flanges

Valves

Pumps

Motor Body

Steel Plant

SPECIAL PURPOSE CNC MACHINES

- **BIG BORE MACHINE**
Chuck :- Pneumatic Hydraulic & Manual
- **ROLL TURNING**
Tmt, Round Billet Die & Square Billet Die
- **FLANGE MACHINE**
Forging, Casting, Plate Flanges & Pcd
- **AXLE**
Round & Square Axle For Tractor Trolley
- **PIPE THREADING**
PVC, UPVC, Borewell, Casing, Oil & Gas
- **PULLEY & LOAD WHEEL**
V Groove Pulley & Elevator Pulley

CNC LATHE MACHINE - FLAT BED

- Rigid Structure
- Cost Effective
- High Load Capacity
- Consistant Product Quality



Description	OC - 200	OC - 250	OC - 300	OC - 400
Capacity				
Standard Turning Diameter	150 mm	250 mm	300 mm	450 mm
Maximum Turning Diameter	200 mm	300 mm	400 mm	600 mm
Turning Length	300 mm	300 mm	650 mm	450 mm
Also Available Turning Length	650 to 1000	650 to 1000	1000/1500/2000/2500/3000	750/1000/1500/2000/2500/ 3000/ 3500/4000/4500/5000
Width Of Bed	275 mm	325 mm	375 mm	450 mm
Height Of Center	215 mm	250 mm	300 mm	400 mm
Axis				
X-axis Stroke	100 mm	150 mm	200 mm	300 mm
X-axis Rapid	8 m/min	8 m/min	8 m/min	8 m/min
X-axis Guideways	BOX TYPE	BOX TYPE	BOX TYPE	BOX TYPE
Z-axis Stroke	300+25 mm	300+25 mm	650+25 mm	450+25 mm
Z-axis Rapid	8 m/min	6 m/min	6 m/min	5 m/min
Z-axis Guideways	HARDENED AND GROUND			
Spindle				
Spindle Nose	A2-5	A2-5	A2-6	A2-8
Max. Bar Capacity(in Hollow Chuck)	25 mm	25 mm	50 mm	70 mm
Spindle Speed (max.)	3000 RPM	3000 RPM	800 RPM	800 RPM
Spindle Motor Power (induction)	7.5HP	10HP	15HP	20HP
Standard Power Chuck Size	200X3 JAW (closed chuck)	250X3 JAW (closed chuck)	250X3 JAW (closed chuck)	315X3 JAW (closed chuck)
Tailstock				
Tailstock Quill Travel	100 mm	125 mm	150 mm	200 mm
Tailstock Quill Diameter	50 mm	50 mm	75 mm	75 mm
Tailstock Quill Taper	MT-4	MT-4	MT-5	MT-5
Tooling				
Turret Make	PRAGATI			
Turret Model	SQTP 190			
No. Of Station	4	4	4	4
Maximum Boring Bar Diameter	32 mm	32 mm	40 mm	40 mm
Turning Tool Size	25X25 mm	25X25 mm	25X25 mm	25X25 mm
Lubrication System				
Lubrication System	AUTO			
Cnc Controller Systems				
Controller	SIEMENS / FANUC / MITSUBISHI			
Structure				
Base Type	LEGTYPE	LEGTYPE	PLANO	PLANO
Accuracy	0.05	0.05	0.05	0.05
Over All Dimension (LxWxH)	2620X1300X1700	3050X1750X1750	3100X1750X1850	3200X2025X1875
Approx weight	2200 Kg	2800 Kg	3200 Kg	3800 Kg

OPTIONAL EQUIPMENTS

- Hollow Chuck (Hydraulic / Pneumatic / Manual)
- LM Guideways available
- Up To 380mm Through Hole In Spindle Available

- Servo Motor In Spindle
- 8/12 Station Tool Turret
- Steady Rest (Hydraulic / Manual)

- Stabilizer
- External & Internal Grinding Attachment
- Manual / Hydraulic Tailstocks

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CNC LATHE MACHINE - FLAT BED EXTRA HEAVY DUTY

- Box Guide Ways
- High Cut Machining
- Cost Effective
- High Load Capacity
- Consistant Product Quality



Description	OC - 500	OC - 600	OC - 800	OC - 1000
Capacity				
Maximum Turning Diameter	800 mm	1000 mm	1400 mm	1800 mm
Standard Turning Diameter	600 mm	800 mm	1000 mm	1400 mm
Turning Length	300 mm	300 mm	600 mm	600 mm
Also Available Turning Length	600/900/1200/1500/2000/2500/3000/3500/4000/4500/5000	600/900/1200/1500/2000/2500/3000/3500/4000/4500/5000	900/1200/1500/2000/2500/3000/3500/4000/4500/5000	900/1200/1500/2000/2500/3000/3500/4000/4500/5000
Width Of Bed	600 mm	750 mm	1000 mm	1200 mm
Height Of Center	500 mm	600 mm	800 mm	1000 mm
Axis				
X-axis Stroke	400 mm	500 mm	700 mm	900 mm
X-axis Rapid	6 m/min	6 m/min	4 m/min	4 m/min
X-axis Guideways	BOX TYPE	BOX TYPE	BOX TYPE	BOX TYPE
Z-axis Stroke	300+25 mm	300+25 mm	600+25 mm	600+25 mm
Z-axis Rapid	5 m/min	5 m/min	4 m/min	4 m/min
Z-axis Guideways	HARDENED AND GROUND			
Spindle				
Spindle Nose	A2-8	A2-11	A2-15	A2-15
Max. Bar Capacity(in Hollow Chuck)	70 mm	100 mm	125 mm	125 mm
Spindle Speed (max.)	600 RPM	600 RPM	300 RPM	300 RPM
Spindle Motor Power (induction)	20HP	25HP	30HP	40HP
Standard Power Chuck Size	400X3 JAW (closed chuck)	530X3 JAW (closed chuck)	630X3 JAW (closed chuck)	800X3 JAW (closed chuck)
Tailstock				
Tailstock Quill Travel	200 mm	200 mm	200 mm	200 mm
Tailstock Quill Diameter	75 mm	75 mm	100 mm	100 mm
Tailstock Quill Taper	MT-5	MT-5	MT-6	MT-6
Tooling				
Turret Make	PRAGATI			
Turret Model	SQTP 190			
No. Of Station	4	4	4	4
Maximum Boring Bar Diameter	50 mm	50 mm	50 mm	50 mm
Turning Tool Size	25X25 mm	25X25 mm	32X32 mm	32X32 mm
Lubrication System				
Lubrication System	AUTO			
Cnc Controller Systems				
Controller	SIEMENS / FANUC / MITSUBISHI			
Structure				
Base Type	PLANO	PLANO	PLANO	PLANO
Accuracy	0.05	0.05	0.05	0.05
Over All Dimension (LxWxH)	3475X2200X2100	3725X2175X2300	4850X2900X2750	4850X3150X2275
Approx Weight	5200 Kg	6500 Kg	8500 Kg	10500 Kg

OPTIONAL EQUIPMENTS

- Hollow Chuck (Hydraulic / Pneumatic / Manual)
- LM Guideways available
- Up To 380mm Through Hole In Spindle Available

- Servo Motor In Spindle
- 8/12 Station Tool Turret
- Steady Rest (Hydraulic / Manual)

- Stabilizer
- External & Internal Grinding Attachment
- Manual / Hydraulic Tailstocks

- The 30 Slant Bed
- One Piece Structure
- Small Foot Print
- X,Z Rapid Transverse
24 M/min



Capacity	Unit	200/500	300/500	400/500	400/800	400/1500	400/2000
MAXIMUM TURNING LENGTH	MM	500	500	500	800	1500	2000
ALSO AVAILABLE TURNING LENGTH	MM	Up To 1500	Up To 2000	Up To 3000	Up To 3000	Up To 3000	Up To 3000
DISTANCE BETWEEN CENTER	MM	500	500	500	800	1500	2000
STANDARD TURNING DIA.	MM	200	300	400	400	400	400
CHUCK SIZE	MM	200	300	400	400	400	400
MAX. TURNING DIA.	MM	330	500	600	600	600	600
X-AXIS TRAVEL	MM	175	225	275	275	275	275
Z-AXIS TRAVEL	MM	500	500	500	800	1500	1800
RAPID TRANSVERSE (X axis)	M/Min.	20	20	20	20	20	20
RAPID TRANSVERSE (Z axis)	M/Min.	20	20	20	20	15	15
Slide							
X AXIS BALL SCREW (D X P)		32 x 10	32 x 10	32 x 10	40 x 10	40 x 10	40 x 10
Z AXIS BALL SCREW (D X P)		32 x 10	40 x 10	40 x 10	40 x 10	40 x 10	40 x 10
MOTOR TORQUE (X axis)	NM	11	11	11	11	11	11
MOTOR TORQUE (Z axis)	NM	11	11	11	11	11	11
Main Spindle							
SPINDLE MOTOR : FANUC	KW	15/11	15/11	15/11	15/11	15/11	18/15
SIEMENS	KW	12/16	12/16	12/16	12/16	18/15	18/15
SPINDLE NOSE		A2 - 5	A2 - 6	A2 - 8	A2 - 8	A2 - 8	A2 - 11
MAXIMUM BAR CAPACITY	MM	52	75	75	75	75	90
SPINDLE SPEED RANGE	RPM	50-3000	50-2500	50-1800	50-1800	50-2000	50-2000
FULL POWER SPEED RANGE	RPM	750 - 2250	500 - 1500	500 - 1500	500 - 1500	400 - 1200	400 - 1200
Turret							
		BTP-80	BTP-80	BTP-100	BTP-100	BTP-100	BTP-100
NUMBER OF STATION		8	8	8	8	8	8
MAX. BORING BAR DIA.		40	40	40	40	40	50
TOOL SIZE (CROSS SECTION)		25 x 25	25 x 25	32 x 32	32 x 32	32 x 32	32 x 32
Tailstock							
QUILL DIA.		85	85	85	85	130	130
QUILL STOCK		120	120	120	120	120	120
Others							
WEIGHT	KG.	3700	4200	4300	5000	7100	9500
POSITIONING ACCURACY	MM	0.010	0.010	0.010	0.01	0.01	0.01
REPEATABILITY	MM	0.005	0.005	0.005	0.005	0.005	0.005

OPTIONAL EQUIPMENT

HYDRAULIC COLLET
CHUCK

LIVE TOOL TURRET

BAR FEEDER

AUTO DOOR

CHIP CONVEYOR

STABILIZER

BAR PULLER

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CNC VMC DRILL MACHINE 3 AXIS



VMC Drill Machine 3 Axis

Description	OC - 500V (3 AXIS)	OC - 1000V (3 AXIS)	OC - 1500 V (3 AXIS)	OC - 2000 V (3 AXIS)
Max. Pitch Circle (pcd)	MAX. OD. 500 mm	MAX. OD. 1000 mm	Max.OD. 1500 mm	Max. OD.2000 mm
Max. Drilling Capacity (u-drill)	40 mm	55 mm	65 mm	80 mm
Width Of Base	375 mm	600 mm	762 mm	914 mm
X - Travel	250+25 mm	500+25 mm	750+25 mm	1000+25 mm
Y - Travel	500+25 mm	1000+25 mm	1500+25 mm	2000+25 mm
Z - Travel	400 mm	400 mm	600 mm	800 mm
X - Axis Type	Box Guideways	Box Guideways	Box Guideways	Lm Guideways
Y - Axis Type	Hardend & Ground			
Z - Axis Type	35 LM Guide ways	55 LM Guide ways	55 Mm LM Guide Ways	63 Mm LM Guide Ways
Spindle To Chuck Distance	300 mm	350 mm	500 mm	700 mm
Clamping Chuck	300X4 JAW MANUAL	600X4 JAW MANUAL	800x4 Jaw Manual	1200x4 Jaw Manual
Max. Rpm	3500 RPM	2000 RPM	2000 RPM	2000 RPM
Spindle Main Motor	10HP	20HP	20HP	25HP
Controller	Siemens			
Lubrication System	Auto			

VMC Drill Machine ATC

Description	OC - 500V (3 AXIS)	OC - 1000V (3 AXIS)
Max. Pitch Circle (PCD)	MAX. OD. 500 mm	MAX. OD. 1000 mm
Max. Drilling Capacity (u-drill)	40 mm	55 mm
Width Of Base	375 mm	600 mm
X - Travel	500+25 mm	1000+25 mm
Y - Travel	500+25 mm	1000+25 mm
Z - Travel	400 mm	400 mm
X - Axis Type	BOX GUIDEWAYS	
Y - Axis Type	HARDEND&GROUND	
Z - Axis Type	35 LM Guide ways	55 LM Guide ways
Spindle To Chuck Distance	300 mm	350 mm
Spindle Main Motor	10HP	20HP
Clamping Chuck	300X4 JAW MANUAL	600X4 JAW MANUAL
Max. Rpm	4000 RPM (SERVO)	4000 RPM (SERVO)
Controller	SIEMENS / MITSUBISHI	
Lubrication System	Auto	
Spindle	BT40	BT40
Coolant Throuht Spindle (cts)	INCL.	INCL.
Atc	12 TOOLS	12 TOOLS
Over All Dimension (LxWxH)	2850X1950X2725	4100X3100X3300
Approx weight	3800 Kg	7800 Kg



Vertical Turning Lathe Machine

CAPACITY	UNIT	OC - 1200V	OC - 1500V	OC - 2000V	OC - 2500V
MAX.SWING DIA	MM	1250	1500	2000	2500
MAX.BORING LENGTH	MM	925	925	1200	1200
MAX.CUTTING HEIGHT (OPTIONAL)	MM	925	925	1200(1600)	1200(1600)
DAYLIGHT (OPTIONAL)	MM	1000	1000	1280 (1600)	1280 (1600)
STANDARD TURNING DIA.	MM	800	1250	1500	2000
CHUCK SIZE / FACEPLATE	MM	600/1000	800/1254	NA/1500	NA/2000
MAX. TURNING DIA.	MM	1000	1250	1800	2000
X - AXIS TRAVEL	MM	600	700	850	1350
Z - AXIS TRAVEL	MM	925	925	1200	1200
CROSS SLIDE TRAVEL (OPTIONAL)	MM	-	-	-700	-700
RAPID TRANSVERSE X - AXIS	M/MIN.	7	7	5	5
RAPID TRANSVERSE Z - AXIS	M/MIN.	7	7	5	5
SPINDLE MOTOR (OPTIONAL)	KW	22/26	30	30	55(100)
SPINDLE BORE		110	110	110	110
SPINDLE NOSE		A2-15	A2-15	A2-15	FLAT
SPINDLE SPEED RANGE	RPM	50-400	50-350	25-200	5-100
FULL POWER SPEED RANGE	RPM	100-400	75-350	25-200	5-100
ATC BT - 50					
NUMBER OF STATION		8	8	8	8
MAX. BORING BAR DIA.		50	50	50	50
TOOL SIZE (CROSS SECTION)		32x32	32x32	32x32	32x32
WEIGHT	KG	11000	12500	1500	2000
POSITIONING ACCURACY	MM	0.01	0.015	0.015	0.015
REPEATABILITY	MM	0.01	0.015	0.015	0.015

VERTICAL TURNING LATHE MACHINE



CNC ROLL TURNING LATHE MACHINE (GEAR DRIVEN)



Parameters	OC - 600 X 3000	OC - 800 X 4000	OC - 1000 X 5000
Max. Turning Length	3000mm	4000mm	5000mm
Max. Turning Diameter	600mm	800mm	1000mm
Height Of Center	525mm	635mm	750mm
Width Of Bed	760mm	900mm	1100mm
Guideways	4	4	4+1
Bed Type	One Piece Plano	One Piece Plano	One Piece Plano
Headstock Spindle T aper	MT 6	MT 6	MT 6
Spindle Front Axial Diameter	215mm	215mm	250mm
Chuck (Manual Dog)	600x4 Jaw	750x4 Jaw	1000x4 Jaw
Chuck Clamping Diameter	100-500mm	150-600mm	200-800mm
Max. Workpiece Weight	6 Ton	8 Ton	10 Ton
Tailstock Quill Diameter	150mm	175mm	200mm
Tailstock Quill Travel	250mm	300mm	350mm
Tailstock Quill Taper	MT 6	MT 6	MT 6
Tailstock Movable	Manual	Manual	Manual
Tailstock Quill Movable	Manual	Manual	Manual
Spindle Speed	20-100 RPM	20-100 RPM	10-80 RPM
Spindle Main Motor	30 HP Induction	40 HP Induction	50 HP Induction
X-Axis Cross Feed Speed	2-3000 mm/min	2-3000 mm/min	2-2500 mm/min
Z-Axis Longitudinal Feed Speed	2-3000 mm/min	2-3000 mm/min	2-2500 mm/min
X-Axis Cross Rapid Movement	5000 mm/min	4500 mm/min	4000 mm/min
Z-Axis Longitudinal Rapid Movement	4000 mm/min	4000 mm/min	3500 mm/min
Controller System	Fanuc Oi Tf Plus/siemens 808d Advance	Fanuc Oi Tf Plus/siemens 808d Advance	Fanuc Oi Tf Plus/siemens 808d Advance
Headstock Bearing	Taper Roller	Taper Roller	Taper Roller
X-Ball screw Diameter	50mm	50mm	63mm
Z-Ball screw Diameter	63mm	63mm	80 mm
Headstock Driven	Gear Driven	Gear Driven	Gear Driven
Toolpost (Fixed Type)	One Piece Two Position	One Piece Two Position	One Piece Two Position
Tool Holder Size	40x40mm	40x40mm	50X50
Approx weight	9500 Kg	13500 Kg	19000Kg

FEATURES

- High Torque capacity at Head stock Face plate.
- Provision for higher cutting force
- Accurate geometric Dimensions of Fitment parts
- Rough and Finish Machining is achieved in the Lathe and with Siemens CNC System programming

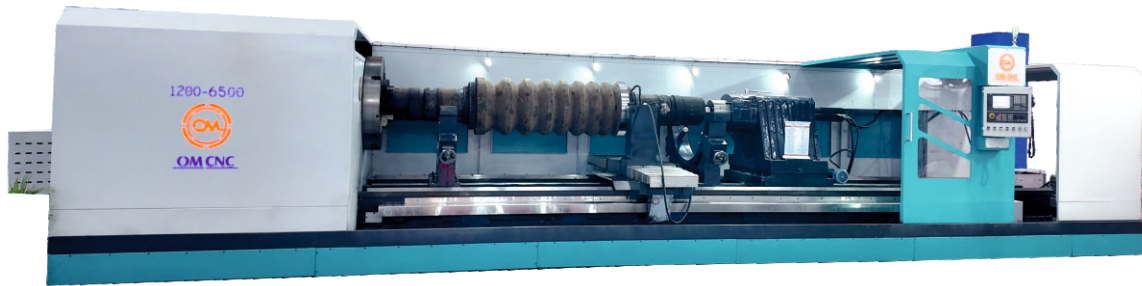
- Four Guide way or Five guide way bed
- Telescopic cover to protect guideways
- Remote diagnostics with ethernet ready machine

FEATURES

- Hydraulic Quill
- Steady rest
- Chip Conveyor
- Tool Shank / Insert
- Motorised Tailstock
- Motorised Turret
- Revolving centre
- Stabilizer

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CNC ROLL TURNING LATHE MACHINE (GEAR DRIVEN)

Parameters	OC - 1200 X 6000	OC - 1500 X 6500	OC - 2000 X 8000
Max. Turning Length	6000 mm	6500 mm	8000 mm
Max. Turning Diameter	1200 mm	1500 mm	2000 mm
Height Of Center	825 mm	900 mm	1250 mm
Width Of Bed	1500 mm	1727 mm	2260 mm
Guideways	4+1	4+1	4+1
Bed Type	One Piece Plano	One Piece Plano	One Piece Plano
Headstock Spindle T aper	Mt 6	Mt 6	Mt 6
Spindle Front Axial Diameter	250 mm	300 mm	320 mm
Chuck (Manual Dog)	1000 X 4 Jaw	1000 X 4 Jaw	1500 X 4 Jaw
Chuck Clamping Diameter	200-800 mm	200-800 mm	200-800 mm
Max. Workpiece Weight	20 Ton	25 Ton	30 Ton
Tailstock Quill Diameter	250 mm	300 mm	350 mm
Tailstock Quill Travel	350 mm	350 mm	1000 mm
Tailstock Quill Taper	Mt 6	Mt 6	Mt 6
Tailstock Movable	Manual/Motorised	Manual/Motorised	Manual/Motorised
Tailstock Quill Movable	Manual/Hydraulic	Manual/Hydraulic	Manual/Hydraulic
Spindle Speed	10-80 Rpm	10-80 Rpm	5-30 Rpm
Spindle Main Motor	75 HP Induction	100 HP Induction	120 Hp Induction
X-Axis Cross Feed Speed	2-2500 mm/min	2-2500 mm/min	2-2500 mm/min
Z-Axis Longitudinal Feed Speed	2-2500 mm/min	2-2500 mm/min	2-2500 mm/min
X-Axis Cross Rapid Movement	2-2500mm/min	2-2500 mm/min	2-2500 mm/min
Z-Axis Longitudinal Rapid Movement	2-2500 mm/min	2-2500 mm/min	2-2500 mm/min
Controller System	Fanuc Oi Tf Plus/siemens 808d Advance	Fanuc Oi Tf Plus/siemens 808d Advance	Fanuc Oi Tf Plus/siemens 808d Advance
Headstock Bearing	Taper Roller	Taper Roller	Taper Roller
X-Ball screw Diameter	80 mm	80 mm	80 mm
Z-Ball screw Diameter	80 mm	80 mm	80 mm
Headstock Driven	Gear Driven	Gear Driven	Gear Driven
Toolpost (Fixed Type)	One Piece Two Position	One Piece Two Position	One Piece Two Position
Tool Holder Size	50 X 50 mm	50 X 50mm	80 X 80 mm
Approx weight	30 Ton	35 Ton	38 Ton

FEATURES

- High Torque capacity at Head stock Face plate.
- Provision for higher cutting force
- Accurate geometric Dimensions of Fitment parts
- Rough and Finish Machining is achieved in the Lathe and with Siemens CNC System programming

- Four Guide way or Five guide way bed
- Telescopic cover to protect guideways
- Remote diagnostics with ethernet ready machine

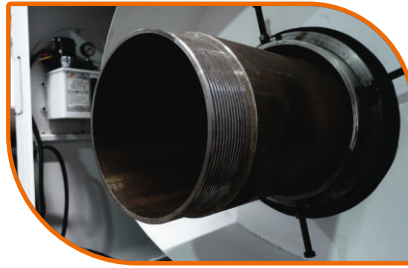
FEATURES

- Hydraulic Quill
- Steady rest
- Chip Conveyor
- Tool Shank / Insert
- Motorised Tailstock
- Motorised Turret
- Revolving centre
- Stabilizer

CNC BIG BORE MACHINE

Spindle Bore Capacity

- 100 - 200 MM
- 200 - 300 MM
- 300 - 400 MM
- 400 - 550 MM



BIG BORE MACHINE

Chuck :- Pneumatic Hydraulic & Manual

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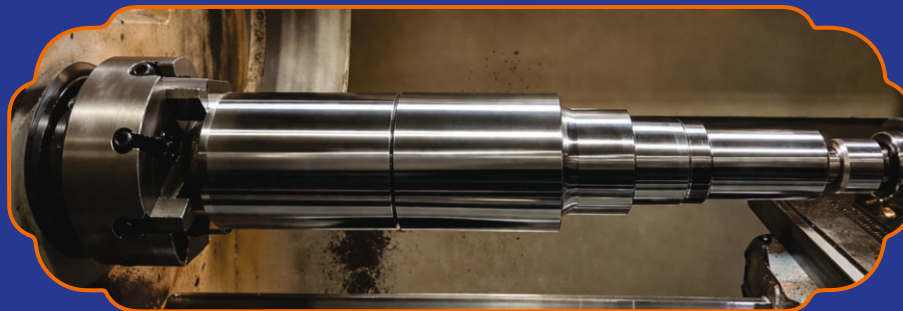
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APPLICATION



QUALITY MEETS INNOVATION



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BUILT FOR HIGH-PERFORMANCE

Machining

OM CNC AUTOMATION

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